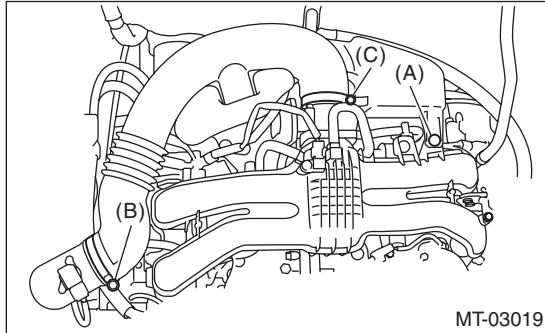


4. Transmission Mounting System

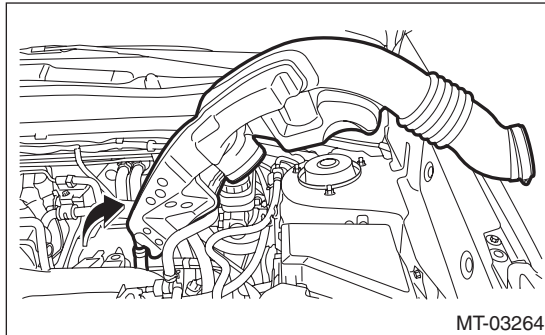
A: REMOVAL

1. PITCHING STOPPER

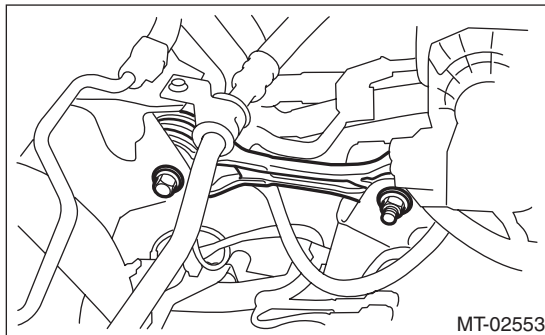
- 1) Disconnect the ground cable from battery.
- 2) Remove the clip (A) from the air intake boot.
- 3) Loosen the clamp (B) connecting the air intake boot and air cleaner case (rear).
- 4) Loosen the clamp (C) which connects the air intake boot and throttle body.



- 5) Remove the air intake boot from the throttle body, and move it to the left side wheel apron.

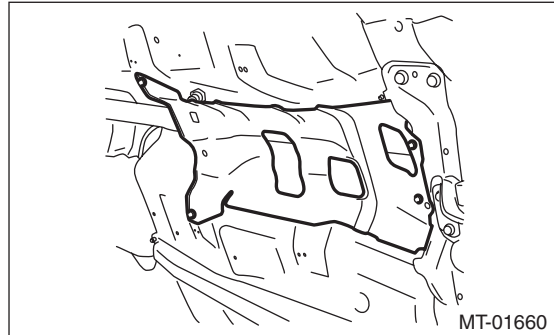


- 6) Remove the pitching stopper.



2. CROSSMEMBER AND CUSHION RUBBER

- 1) Disconnect the ground cable from battery.
- 2) Lift up the vehicle.
- 3) Remove the center exhaust pipe. <Ref. to EX(H4DO(w/o HEV))-14, REMOVAL, Center Exhaust Pipe.>
- 4) Remove the center exhaust cover.

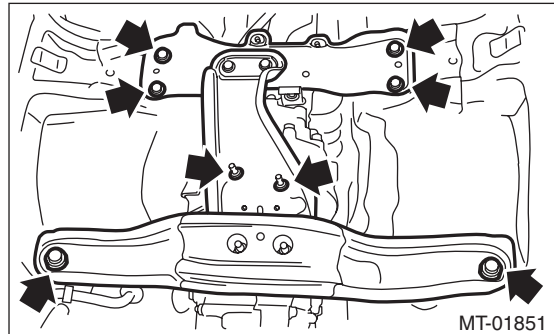


- 5) Set the transmission jack.

CAUTION:

Always support the transmission case with a transmission jack.

- 6) Remove the front crossmember and the rear crossmember.



- 7) Remove the transmission cushion rubber.

Transmission Mounting System

MANUAL TRANSMISSION AND DIFFERENTIAL

B: INSTALLATION

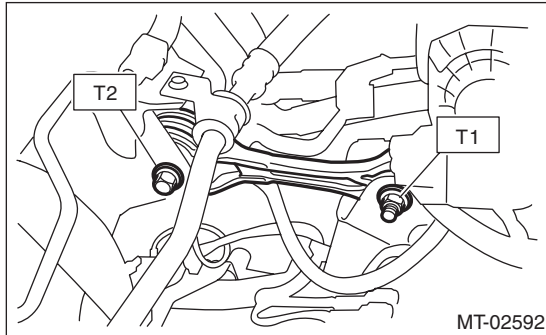
1. PITCHING STOPPER

- 1) Install the pitching stopper.

Tightening torque:

T1: 50 N·m (5.1 kgf-m, 36.9 ft-lb)

T2: 58 N·m (5.9 kgf-m, 42.8 ft-lb)



- 2) Install the air intake boot. <Ref. to IN(H4DO(w/o HEV))-12, INSTALLATION, Air Intake Boot.>

- 3) Connect the battery ground terminal.

2. CROSSMEMBER AND CUSHION RUBBER

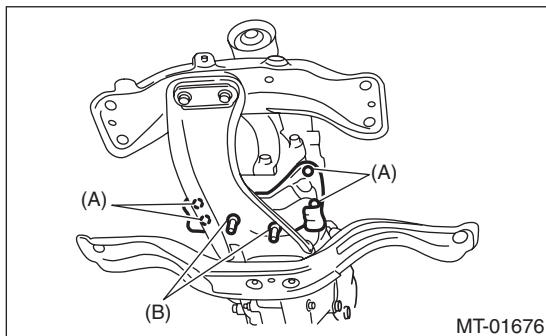
- 1) Install the transmission cushion rubber to the transmission, and tighten the bolt (A).

- 2) Install the transmission cushion rubber to the center crossmember, and temporarily tighten the nut (B).

Tightening torque:

Bolt (A)

35 N·m (3.6 kgf-m, 25.8 ft-lb)



- 3) Install the front crossmember and rear crossmember.

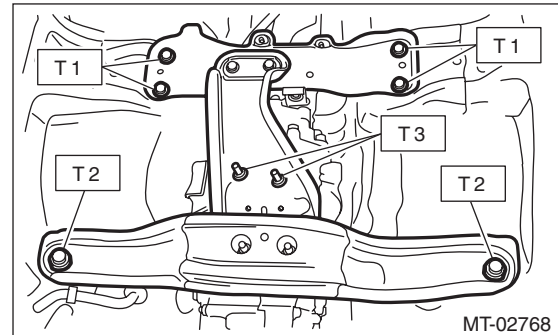
- 4) Tighten the transmission cushion rubber mounting nut.

Tightening torque:

T1: 70 N·m (7.1 kgf-m, 51.6 ft-lb)

T2: 140 N·m (14.3 kgf-m, 103.3 ft-lb)

T3: 35 N·m (3.6 kgf-m, 25.8 ft-lb)

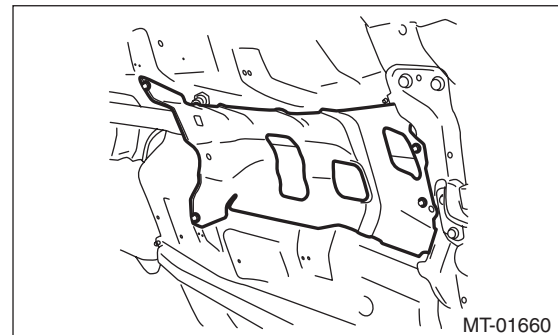


- 5) Remove the transmission jack.

- 6) Install the center exhaust cover.

Tightening torque:

18 N·m (1.8 kgf-m, 13.3 ft-lb)



- 7) Install the center exhaust pipe. <Ref. to EX(H4DO(w/o HEV))-15, INSTALLATION, Center Exhaust Pipe.>

- 8) Lower the vehicle.

- 9) Connect the battery ground terminal.

C: INSPECTION

Check the following; repair or replace the faulty parts.

1. PITCHING STOPPER

Check the pitching stopper for bends or damage. Check that the rubber is not stiff, cracked or otherwise damaged.

2. CROSSMEMBER AND CUSHION RUBBER

Check the crossmember for bending or damage. Check that the cushion rubber does not have hardening, cracks or other damages.